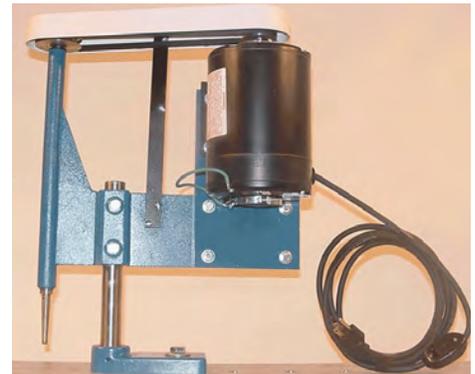


# MARTINDALE

## Commutator Undercutters

- *Hand Held Models*
- *Floor Models*
- *Bench Models*
- *Lathe Models*



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## Over 100 Years of Service.

Martindale Electric Co. started in the electric motor maintenance tool manufacturing business in 1913. From the start, we put emphasis on quality materials and workmanship — and on dedicated customer service.

Martindale specializes in the manufacture of equipment and supplies for the electric motor repairman. The products on the following pages are the result of continuous testing and research in an effort to help the motor maintenance industry minimize the costs of maintaining electric motors and generators.

The catalog following is devoted to our complete line of undercutters ranging from the Close-Cut, which is the smallest portable undercutter, to the industrial Model HA-2, which will handle commutators up to 44” diameter and 10,000 lbs. In between is the versatile “Mica-Miller” in three differently powered models, with three interchangeable heads; three bench models; and others. Three of these fifteen undercutters are flexible-shaft driven, five are air-driven, and the rest are electric motor driven either directly or by a belt. In this selection is an undercutter for every need. All are available for prompt shipment.



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# Kut-Kwik Undercutter

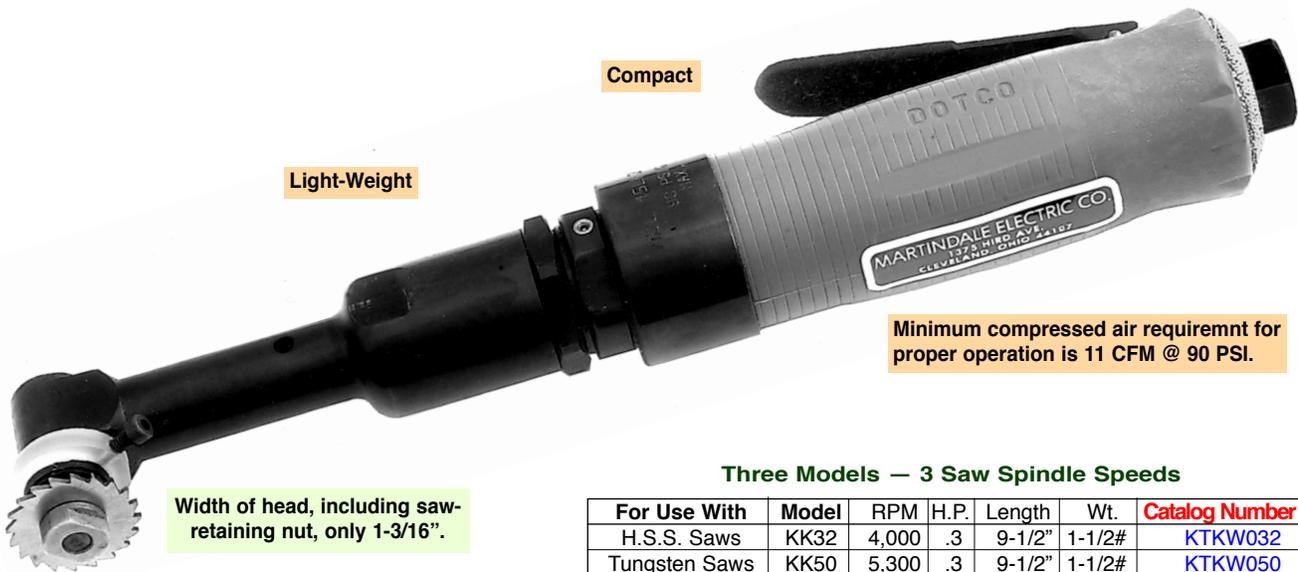
Three Models — 3 Saw Spindle Speeds

Kut-Kwik is a very small *light-duty* air-driven undercutter designed for reaching into limited spaces where other undercutters cannot be used. It is not meant for the heavier duty and more continuous service of our other portable undercutters. There are now 3 versions of the Kut-Kwik Undercutter available to accommodate the various needs of our customers.

Model KK32: 4,000 RPM version has gained increased popularity since it was introduced. It is still the most popular and practical unit for use with high speed steel saws and V-Cutters.

Model KK50: 5,300 RPM version is recommended for use with tungsten carbide saws. It should be noted that because of the brittle nature of carbide, these saws are more susceptible to breakage and should only be used by more skilled operators. The higher price of carbide can normally be justified by the shorter time required to complete a job because of the higher operating speeds and less down-time required to replace cutters.

Model KK180: 20,000 RPM version is intended for use with diamond coated undercutting wheels. Extremely fast undercutting is made possible by this high speed tool which will more than justify the higher priced diamond wheels. Again, this tool is only recommended for use by more skilled operators.



### Three Models — 3 Saw Spindle Speeds

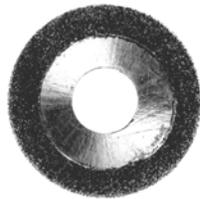
For Use With	Model	RPM	H.P.	Length	Wt.	Catalog Number
H.S.S. Saws	KK32	4,000	.3	9-1/2"	1-1/2#	KTKW032
Tungsten Saws	KK50	5,300	.3	9-1/2"	1-1/2#	KTKW050
Diamond Wheels	KK180	20,000	.9	11-1/2"	2-1/2#	KTKW180

Net Weight 2-1/2 lbs., Shipping Weight 4 lbs.

Width of head, including saw-retaining nut, only 1-3/16".

#### Diamond Coated Undercutting Wheels For use with Model KK180, KK350 &

O.D.	I.D.	Thicknesses	Catalog Number
3/4"	5/16"	.020, .030, .040"	DIAW3 (add thickness)
7/8"	5/16"	.020, .025, .030, .035, .040, .045, .050, .055, .060, .065"	DIAW7 (add thickness)

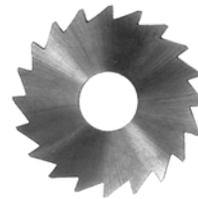


#### Saws

For use with Model KK32 or KK50

High-Speed Steel	O.D.	I.D.	Catalog Number
65-HS Saws	3/4"	5/16"	HSMS65
75-HS Saws	7/8"	5/16"	HSMS75
Tungsten-Carbide	O.D.	I.D.	Catalog Number
65-TC Saws	3/4"	5/16"	TUNS65
75-TC Saws	7/8"	5/16"	TUNS75

For further specifications see pages 16 and 17.



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# Mini Kut-Kwik Undercutter

HIGH SPEED 35,000 RPM - For Use with Diamond Wheels



The Mini Kut-Kwik is a compact, high speed (35,000 R.P.M.) air operated undercutter, ideal for use in confined spaces where a standard sized hand held undercutter would be too large. The high-speed allows use of diamond plated wheels for a smooth cutting action. Although this tool can be used continuously on an undercutting operation, **it is not intended for heavy cutting.**

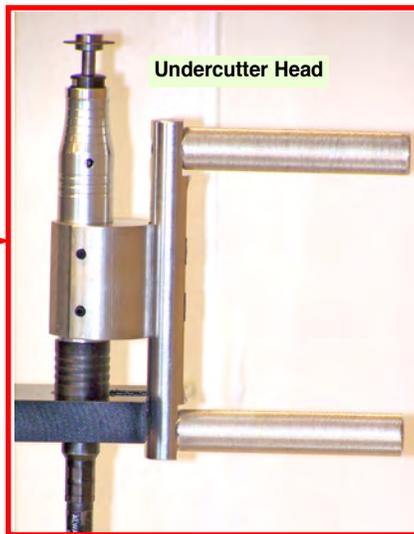
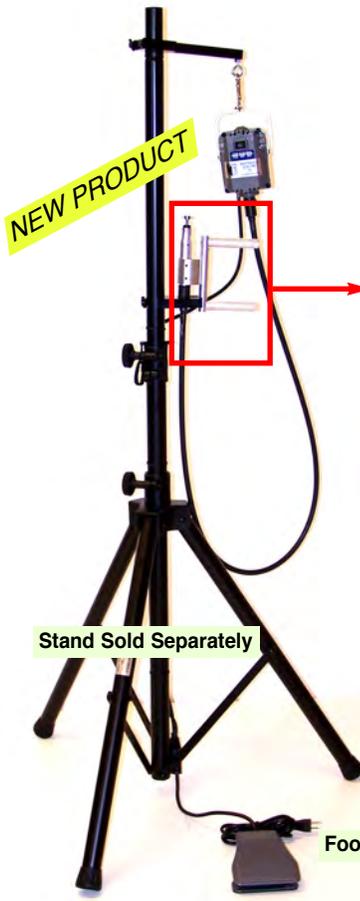
Model	RPM	H.P.	Length	Wt.	Catalog Number
KK350	35,000	.3	6"	5.64 oz.	KTKW350

Net Weight 5.64 ozs., Shipping Weight 2 lbs.

(See Diamond Coated Undercutting Wheels Below)

# Portable, Electric, Kut-Kwik Undercutter

HIGH SPEED 18,000 RPM - For Use with Diamond Wheels



A perfect tool for our Diamond Undercutting Wheels for those locations where compressed air is not available. This high speed (18,000 RPM), high torque undercutter has a hanging motor with a flexible drive shaft making it easy to reach most applications.

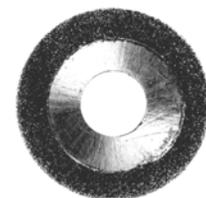


Voltage	RPM	Description	Catalog Number
115 V.	18,000	Portable Electric, Kut-Kwik Undercutter Only, 115V.	KTKW180EA
230 V.	18,000	Portable Electric, Kut-Kwik Undercutter Only, 230V.	KTKW180EB
—	—	Stand, Portable	KTKWSTAND

Undercutter: Net Weight 13.2 lbs., Shipping Weight 16.2 lbs.  
Stand: Net Weight 8.7 lbs., Shipping Weight 11.5 lbs.

(See Diamond Coated Undercutting Wheels to Right)

Diamond Coated Undercutting Wheels			
For use with Model KK180, KK350 &			
O.D.	I.D.	Thicknesses	Catalog Number
3/4"	5/16"	.020, .030, .040"	DIAW3 (add thickness)
7/8"	5/16"	.020, .025, .030, .035, .040, .045, .050, .055, .060, .065"	DIAW7 (add thickness)



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## Martindale Close-Cut Undercutter

For undercutting right up to the riser

### Features:

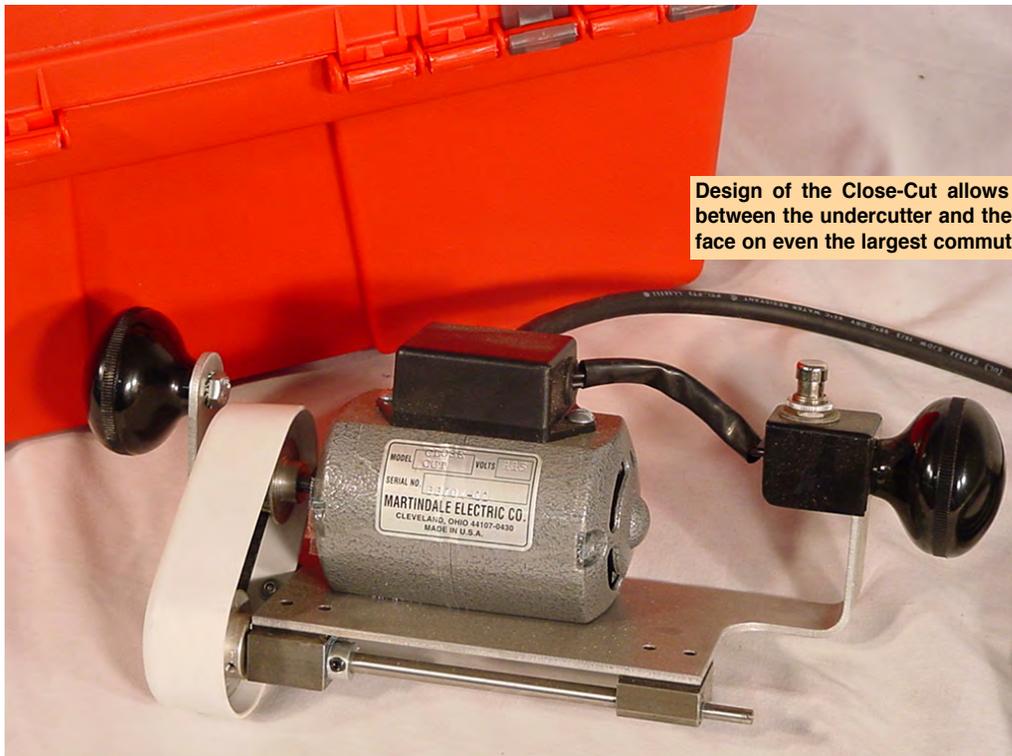
- Cuts 1/16" deep with 3/8" diameter saw.
- Cuts 3/32" deep with 7/16" diameter saw.
- Cuts full depth to within 1/8" of riser.
- Saw spindle speed 6,000 r.p.m.
- Weighs only 3-3/4 lbs.
- 1/15 h.p. A.C.-D.C. ball bearing motor.

The Close-Cut Undercutter was specially designed to finish off a mica slot when it is necessary to cut within 1/8" of a riser.

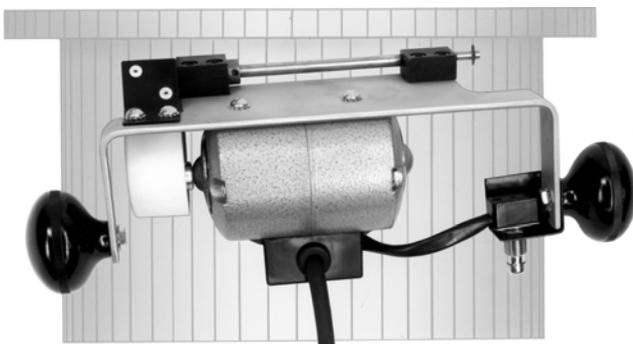
This unit has a straight solid shaft and needle bearings, both front and rear, for smoother operation.

While this small machine can be used for undercutting the full length of smaller commutator slots, one of the more substantial Martindale Undercutters should be used on larger commutators for most of the cut and the Close-Cut used for the remaining end against the riser.

Though we hesitate to recommend carbide saws in any hand-held undercutter, we have had success with them in this smaller unit.



Design of the Close-Cut allows ample clearance between the undercutter and the commutator surface on even the largest commutators.



This view (looking down on the commutator) shows plenty of clearance is also available between the undercutter and the riser.

- Close-Cut Undercutter, 115 V., 50/60 Hz. Catalog Number
- complete with Carrying Case .CCUCA
- Close-Cut Undercutter, 230 V., 50/60 Hz.
- complete with Carrying Case .CCUCB

Net wt. 4-1/2 lbs., Shipping wt. 11 lbs., with case.

Saws are available in High-Speed Steel or Carbide as shown in table below:

Saws			
High-Speed Steel	O.D.	I.D.	Catalog Number
32-HS Saws	3/8"	1/8"	HSMS32
12-HS Saws	7/16"	1/8"	HSMS12
Tungsten-Carbide	O.D.	I.D.	Catalog Number
32-TC Saws	3/8"	1/8"	TUNS32
12-TC Saws	7/16"	1/8"	TUNS12

For further specifications see pages 16 and 17.

Stocked in the following thicknesses: .010", .015", .018", .020", .023", .025", .028", .030", .032", .035", .038", .040", .043", .045".



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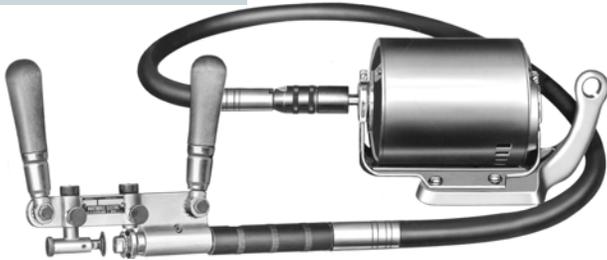
# Imperial Undercutter

The Imperial Undercutter is an efficient machine where a good, sturdy undercutter is desired for portable and shop use. Its cast-bronze head is heavy enough to keep the saw from "bouncing". Available in electric or air-powered models.

### Features:

- Undercuts small, medium, or large commutators.
- Undercuts rapidly and without vibration. Ball bearing spindle.
- Has either flexible shaft or air motor drive.
- Direct drive: Flexible Shaft Model = 2850/3450 r.p.m.  
Air Motor Model = 2000 r.p.m.
- Uses either "V" Cutters for "V" slots or Saws for "U" slots.
- Cuts full depth to within 7/16" of riser.
- Simple easy adjustments. Slot guide and depth gauge adjusted by sensitive screws, then locked in position.

### FLEXIBLE SHAFT MODEL



The Flexible Shaft Model is powered by a 1/3 h.p., 2,850/3,450 r.p.m. motor and a 3/8" diam., 5 ft. long flexible shaft (No. 16), as pictured above. It can also be furnished with a ball-bearing swivel connection for attaching to any motor with 1/2", 5/8", 10mm. or 14mm. armature shaft. We recommend, however, that it be purchased complete with motor. The motor is mounted on a special base which enables it to be suspended to permit the shaft to take its natural curve. This also takes some of the weight off the operator's hands.

- Imperial Undercutter with motor as pictured above; **Catalog Number**
- 115 V., 50/60 Hz. ....IMPU100A
- 230 V., 50/60 Hz. ....IMPU100B
- Imperial Undercutter with flexible shaft and Ball Bearing Swivel Connection for use with your motor;
- with 1/2" motor connection ....IMPU10112
- with 5/8" motor connection ....IMPU10158
- with 10 mm. motor connection ....IMPU10110MM
- with 14 mm. motor connection ....IMPU10114MM
- No. 16 Core (Replacement for flexible shaft) ....MFLXD90
- No. 16 Sheath (Replacement for flexible shaft) ....MFLXD61
- No. 2 Steel Carrying Case for electric Imperial ....CASE102
- Net Wt. with motor, 27 lbs.; without motor, 7 lbs.

### AIR MOTOR MODEL



The Air Motor Model is powerful, compact, and lightweight. It is operated with one hand on the left handle and the other hand around the air motor on the air control valve. This air model operates on 90 to 120 lbs. air pressure and develops .6 h.p. at 90 lbs. The saw spindle speed (full load) is 2,000 r.p.m. A ten-foot air hose complete with end connections, including a quick-connector at the motor end, is available at extra cost. Also available and highly recommended is the Automatic Air Filter-Lubricator listed in the Price List below. It keeps the air motor adequately lubricated at all times. **Catalog Number**

- Imperial Undercutter with Air Motor.....IMPU102
- Automatic Air Filter-Lubricator.....FILL01
- Air Hose, 10 ft. long complete with quick connector.....AIRH10
- No. 1 Steel Carrying Case for air motor Imperial.....CASE101
- Net Wt. 4 lbs., Shipping Wt. 6 lbs.

### High Speed Steel Saws and V-Cutters

(See page 16 for Saw and Cutter specifications)

	O.D.	I.D.	Catalog Number
For Small and Medium Commutators:			
No. 3-HS Saws	7/8"	9/32"	HSMS3___
No. 3-VHS Cutters	7/8"	9/32"	HSMSV3___
For Large Commutators:			
No. 4-HS Saws	1"	9/32"	HSMS4___
No. 4-VHS Cutters	1"	9/32"	HSMSV4___

# Martindale Universal Undercutter

### Features:

- Undercuts any size commutator. Excellent for small commutators.
- Uses either V-Cutters for "V" slots or Saws for "U" slots.
- Direct drive: Flexible Shaft = 1/3 h.p. motor; 2850/3450 r.p.m.
- Drive Shaft is extremely flexible and light, though sturdy (No. 14 Core and Sheath; 1/4" diam. x 3 ft. long)

The Universal Undercutter is similar to the Imperial Undercutter shown above. This unit uses only a 1/2" diameter saw and comes with two slot guides.



Equipped with Depth Gauge and 2 slot Guides. The angled slot guide is for use on commutators up to 7" diameter. The 1/2" diameter saws allow cutting to within 1/4" of riser.

- Universal Undercutter with motor as pictured at left; **Catalog Number**
- 115 V., 50/60 Hz. ....UNVU100A
- 230 V., 50/60 Hz. ....UNVU100B
- Universal Undercutter with flexible shaft and Ball Bearing Swivel Connection for use with your motor;
- with 1/2" motor connection ....UNVU10112
- with 5/8" motor connection ....UNVU10158
- with 10 mm. motor connection ....UNVU10110MM
- with 14 mm. motor connection ....UNVU10114MM
- No. 14 Core (Replacement for flexible shaft) ....MFLXD75
- No. 14 Sheath (Replacement for flexible shaft) ....MFLXD54
- No. D-363 Reducer ....MFLXD363
- No. 2 Steel Carrying Case for electric Imperial ....CASE102
- Net Wt. with motor, 24 lbs.; without motor, 3-1/2 lbs.

### High Speed Steel Saws and V-Cutters

(See page 16 for Saw and Cutter specifications)

	O.D.	I.D.	Catalog Number
No. 16-HS Saws	1/2"	3/16"	HSMS16___
No. 17-VHS Cutters	1/2"	3/16"	HSMSV17___

# Air-Driven Mica-Miller

The Air-Driven Mica-Miller is lightweight, rugged, and powerful tool that is very popular. This undercutter is available in two models for use with High-Speed Steel or Tungsten-Carbide saw blades.

The 5,800 R.P.M. model, for use with solid carbide saw blades, is great for prolonged use on larger commutators. Less stopping to change blades saves you time and money.

Uses the three interchangeable heads described below. Full load saw spindle speeds at 90 lbs. air pressure are as follows:

**At 90 lbs. air pressure, Air Motor, for H.S.S. Saws develops .6 h.p. and for Tungsten-Carbide Saws develops 1.0 h.p. Overall length 14-1/4".**



If you do not already have an automatic oiler in your air-line, be sure to include one in your order (see "Other Products" Catalog pg. 15 for description) as oil is essential in the operation of an air motor.

Air-Driven Mica-Miller:	For Use with H.S.S. Saws		For Use with Tungsten-Carbide Saws	
	RPM	Catalog Number	RPM	Catalog Number
With "Small" Head, 5/16" arbor	2,500	M-MU201	*** See Note	*** See Note
With "Standard" Head, 5/16" or 7mm. arbor	2,000	M-MU202 or (7M)	6,000	M-MU202C or (7M)
With "Heavy-Duty" Head, 3/8" arbor	1,350	M-MU203	5,350	M-MU203C
	Net Weight: 3-1/2 lbs. Shipping Weight: 6 lbs.		Net Weight: 3-1/2 lbs. Shipping Weight: 6 lbs.	

**\*\*\***  
Not recommended for use with small head at this speed.

Extra Interchangeable Heads:	Catalog Number
Small, 5/16" arbor	M-MU01
Standard, 5/16" arbor	M-MU02
Standard, 7mm. arbor	M-MU027M
Heavy-Duty, 3/8" arbor	M-MU03
Air Hose, 10 ft. long; complete with quick connector	AIRH10
Automatic Air Filter-Lubricator	FILL01
Steel Carrying Case, No. 1; for Air-Driven Mica-Miller	CASE101

### H.S.S. and Tungsten-Carbide Saws & V-Cutters

The table at right lists at least 2 diameters of saws and cutters for each of the three interchangeable Mica-Miller heads.

**H.S.S. Saws ("U" slot)** are stocked in the following thicknesses (thousandths of an inch): **15, 18, 20, 23, 25, 26, 28, 30, 32, 35, 38, 40, 43, 45, 50, 53, 55, 58, 60, 63, and 65**, and can be supplied in other thicknesses at a slight additional charge. (Standard metric thicknesses available.)

**Tungsten-Carbide Saws ("U" slot)** are available from **.010" to .065"** thickness.

**H.S.S. V-cutters ("V" slots)** are all **.045"** thick and are stocked with **40°, 50°, and 60°**, angles between cutting edges.

**Tungsten-Carbide V-Cutters ("V" slots)** are available from **.030" to .065"** thickness and are available with **40°, 50°, and 60°**, angles between cutting edges.

40°, cutters are generally used for thin mica, 50° for medium mica, and 60° for thick mica.

Type	O.D.	Hole	Catalog Number	Catalog Number	
			H.S.S.	Carbide	
For "Small" Head	Saws	23/32"	5/16"	HSMS14___	*** See Above
	Cutters	23/32"	5/16"	HSMSV15___	*** See Above
	Saws	3/4"	5/16"	HSMS65___	*** See Above
	Cutters	3/4"	5/16"	HSMSV65___	*** See Above
For "Standard" Head	Saws	7/8"	5/16"	HSMS75___	TUNS75___
	Cutters	7/8"	5/16"	HSMSV75___	TUNSV75___
	Saws	1"	5/16"	HSMS85___	TUNS85___
	Cutters	1"	5/16"	HSMSV85___	TUNSV85___
	Saws	25 mm	7 mm	HSMM25___	
	Cutters	25 mm	7 mm	HSMMV25___	
For "Heavy-Duty" Head	Saws	1-1/8"	3/8"	HSMS96___	TUNS96___
	Cutters	1-1/8"	3/8"	HSMSV96___	TUNSV96___
	Saws	1-1/4"	3/8"	HSMS106___	TUNS106___
	Cutters	1-1/4"	3/8"	HSMSV106___	TUNSV106___



### Steel Carrying Cases

Heavy gauge steel carrying cases to protect your Model K, Air-Driven or Flex-Drive Mica-Miller, extra heads, saws and cutters, accessories, etc., are available.

### Three Interchangeable Heads

For all Air & Electric Mica-Millers

**"SMALL" HEAD**  
(Below) Only 1-7/8" wide (less Slot-Guide). Uses 23/32" or 3/4" diameter x 5/16" hole Saws or "V" cutters.



**"STANDARD" HEAD**  
(Left) 2-1/4" wide (less Slot-Guide). Available for use with 7/8" or 1" diameter x 5/16" hole, or 25 mm. diameter x 7 mm. hole Saws or "V" cutters.



**"HEAVY-DUTY" HEAD**  
(Right) 4-1/4" wide overall. Uses 1-1/8" or 1-1/4" diameter x 3/8" hole Saws or "V" cutters.



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## Model K Mica-Miller

### Powerful, Light-Weight, Easy To Use

Cuts either "U" or "V" slots.  
 1/5 h.p. Universal Motor.  
 Control switch in handle.  
 Overall length 16-1/2".  
 Weighs only 8-1/4 lbs.  
 Used on all sizes of commutators.  
 Well balanced.  
 Easy to guide.



The model K Mica-Miller is an excellent all-around Undercutter for industrial plants or repair shops, as it can be used in the shop or taken to the job, and can be operated on A.C. from any lighting circuit.

Three interchangeable heads (see bottom of page 6) make the Model K most versatile. Saws or "V" cutters from 23/32" to 1-1/4" diameter can be used to undercut commutators of virtually any size.

Full load saw spindle speeds are as follows:  
 With "Small" Head . . . . .3500 r.p.m.  
 With "Standard" Head . . . . .2800 r.p.m.  
 With "Heavy-Duty" Head . . . . .1850 r.p.m.

The slot guide provided on the two smaller heads is positioned by two sensitive screw adjustments. It may be swung out of the way when changing saws. Many operators find the model K so easy to use they remove the guide entirely.

	<b>Catalog Number</b>	
Model K Mica-Miller:	<u>115 V., 50/60 Hz.</u>	<u>230 V. 50/60 Hz.</u>
With "Small" Head, 5/16" arbor . . . .	<a href="#">M-MU101A</a>	<a href="#">M-MU101B</a>
With "Standard" Head, 5/16" arbor . .	<a href="#">M-MU102A</a>	<a href="#">M-MU102B</a>
With "Standard" Head, 7 mm. arbor .	<a href="#">M-MU1027MA</a>	<a href="#">M-MU1027MB</a>
With "Heavy-Duty" Head, 3/8" arbor .	<a href="#">M-MU103A</a>	<a href="#">M-MU103B</a>

	<b>Catalog Number</b>
Extra Interchangeable Heads only:	
"Small", 5/16" arbor . . . . .	<a href="#">M-MU01</a>
"Standard", 5/16" arbor . . . . .	<a href="#">M-MU02</a>
"Standard", 7 mm. arbor . . . . .	<a href="#">M-MU027M</a>
"Heavy-Duty", 3/8" arbor . . . . .	<a href="#">M-MU03</a>
Steel Carrying Case, No. 1; for Model K Mica-Miller . . . .	<a href="#">CASE101</a>

Net Weight 8 lbs., Shipping Weight 11 lbs.  
 For Saws and Cutters, See Page 8 or 16.

## Flex-Drive Mica-Miller



Flex-Drive Mica-Miller should be hung overhead by means of its suspension ring, thus lessening operator fatigue and flexible shaft strain.

The flexible shaft (No. 16; 3/8" diam., 5 ft. long) of the Flex-Drive Mica-Miller is strong yet very flexible and transmits full power smoothly, without chatter or vibration.

The three interchangeable heads described above are available for this undercutter. The head mounts on a long slender drive shaft housing making the machine particularly valuable in close quarters as the head is the widest part of the undercutter.

Full load saw spindle speeds are as follows:

With "Small" Head . . . . .3700/4300 r.p.m.  
 With "Standard" Head . . . . .2850/3450 r.p.m.  
 With "Heavy-Duty" Head . .1700/2300 r.p.m.

Net Weight with motor 25 lbs., without motor 7 lbs.  
 Shipping Weight with motor 27 lbs., without motor 9 lbs.

	<u>115 V., 60 Hz.</u>	<u>230 V., 60 Hz.</u>
Flex-Drive Mica-Miller:		
With "Small" Head and 5/16" arbor . . . . .	<a href="#">M-MU301A</a>	<a href="#">M-MU301B</a>
With "Standard" Head and 5/16" or (7mm.) arbor . .	<a href="#">M-MU302A or (7M)</a>	<a href="#">M-MU302B or (7M)</a>
With "Heavy-Duty" Head and 3/8" arbor . . . . .	<a href="#">M-MU303A</a>	<a href="#">M-MU303B</a>

	<b>Catalog Number</b>
Flex-Drive Mica-Miller with Flexible Shaft and Swivel Connection for use with your motor:	
With "Small" Head and 5/16" arbor	
and 1/2" diam. Motor Connection . . . . .	<a href="#">M-MU40112</a>
and 5/8" diam. Motor Connection . . . . .	<a href="#">M-MU40158</a>
and 10mm. diam. Motor Connection . . . . .	<a href="#">M-MU40110MM</a>
and 14mm. diam. Motor Connection . . . . .	<a href="#">M-MU40114MM</a>
With "Standard" Head and 5/16" or (7mm. arbor)	
and 1/2" diam. Motor Connection . . . . .	<a href="#">M-MU40212 or (7M)</a>
and 5/8" diam. Motor Connection . . . . .	<a href="#">M-MU40258 or (7M)</a>
and 10mm. diam. Motor Connection . . . . .	<a href="#">M-MU40210MM or (7M)</a>
and 14mm. diam. Motor Connection . . . . .	<a href="#">M-MU40214MM or (7M)</a>
With "Heavy-Duty" Head and 3/8" arbor	
and 1/2" diam. Motor Connection . . . . .	<a href="#">M-MU40312</a>
and 5/8" diam. Motor Connection . . . . .	<a href="#">M-MU40358</a>
and 10mm. diam. Motor Connection . . . . .	<a href="#">M-MU40310MM</a>
and 14mm. diam. Motor Connection . . . . .	<a href="#">M-MU40314MM</a>

Extra Interchangeable Heads . . . . .See pg. 6  
 No. 16 Core (5 ft.) (replacement for flexible shaft) . . . . .[MFLXD90](#)  
 No. 16 Sheath (replacement for flexible shaft) . . . . .[MFLXD61](#)  
 Steel Carrying Case, No. 2; for Flex-Drive Mica-Miller . . . . .[CASE102](#)



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## Martindale Lathe-Type Undercutter

The Lathe-Type Undercutter can be quickly attached in place of the tool post on any lathe. It can be mounted directly on the cross slide, or on the slide carriage which is then mounted on the cross slide.

The Slide Carriage is easily operated and is much faster than using the lathe carriage. Travel is 11" on the Model 110, 15-1/2" on the Model 110L15 and 21" on the Model 110L21, with adjustable stops at both ends. A skewed bar adjustment is provided at the right end.

Both horizontal and vertical commutators can be undercut. As undercutting is done from the side of the commutator the saw or V-cutter is set level with the lathe centers.

Undercutter is powered by a 1/3 h.p. motor and uses high-speed steel or tungsten-carbide Saws or V-cutters.

A spring between hardened washers under the pulley allows the spindle to move ("float") up or down and follow an existing slot that is being re-cut. If a fixed spindle is desired, the spring can be removed and the pulley turned over.

TWO SPINDLES ARE FURNISHED: one for 7/8" x 5/16" saws and one for 1/2" x 3/16" saws. To change spindles remove both pulleys – slide out one spindle and slide in the other.

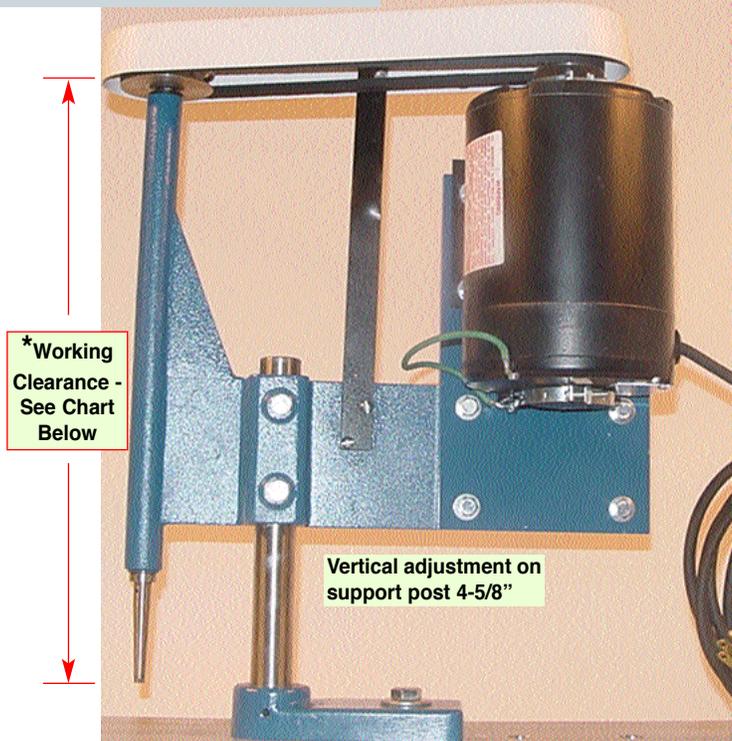
<b>Pulley Mounting for:</b>	Motor Pulley	Spindle Pulley	Spindle RPM
H.S.S. Saws	1-3/4" Diam.	2-1/2" Diam.	2,400
Tungsten Carbide Saws	2-1/2" Diam.	1-3/4" Diam.	4,900

<b>Saws &amp; V-Cutters</b>			<b>High-Speed Steel</b>		<b>Tungsten Carbide</b>	
O.D.	I.D.	Type	Part No.	Catalog Number	Part No.	Catalog Number
1/2"	3/16"	Saw	16-HS	<a href="#">HSMS16</a>	16-TC	<a href="#">TUNS16</a>
1/2"	3/16"	V-Cutter	17-VHS	<a href="#">HSMSV17</a>	17-VTC	<a href="#">TUNSV17</a>
7/8"	5/16"	Saw	75-HS	<a href="#">HSMS75</a>	75-TC	<a href="#">TUNS75</a>
7/8"	5/16"	V-Cutter	75-VHS	<a href="#">HSMSV75</a>	75-VTC	<a href="#">TUNSV75</a>

For further specifications see pages 16 and 17.

<b>Description Undercutters</b>	<b>Spindle Size</b>	<b>*Working Clearance</b>	<b>Catalog Number</b>
Lathe-Type Undercutter only with Both Spindles, for attaching directly to lathe; (A)=115V., (B)=230V.; 60 Hz.	3/16"	10-1/2"	<a href="#">LTHU101(A) or (B)</a>
	5/16"	8-1/2"	
Lathe-Type Undercutter only with Both <b>Extended</b> Spindles, for attaching directly to lathe; (A)=115V., (B)=230V.; 60 Hz.	3/16"	17-3/4"	<a href="#">LTHU105(A) or (B)</a>
	5/16"	15-3/4"	

Model 101 Net Weight 28 lbs.,  
Shipping Weight 36 lbs.,  
Model 105 Net Weight 30 lbs.,  
Shipping Weight 39 lbs.



There are two versions of the Lathe-Type Undercutter available, depending on the amount of clearance needed to clear larger diameter risers.

\*Working Clearance, measured from the saw / cutter up to the lower edge of the belt guard is shown on the chart below.

## Martindale Lathe-Type Undercutter Slide Carriage

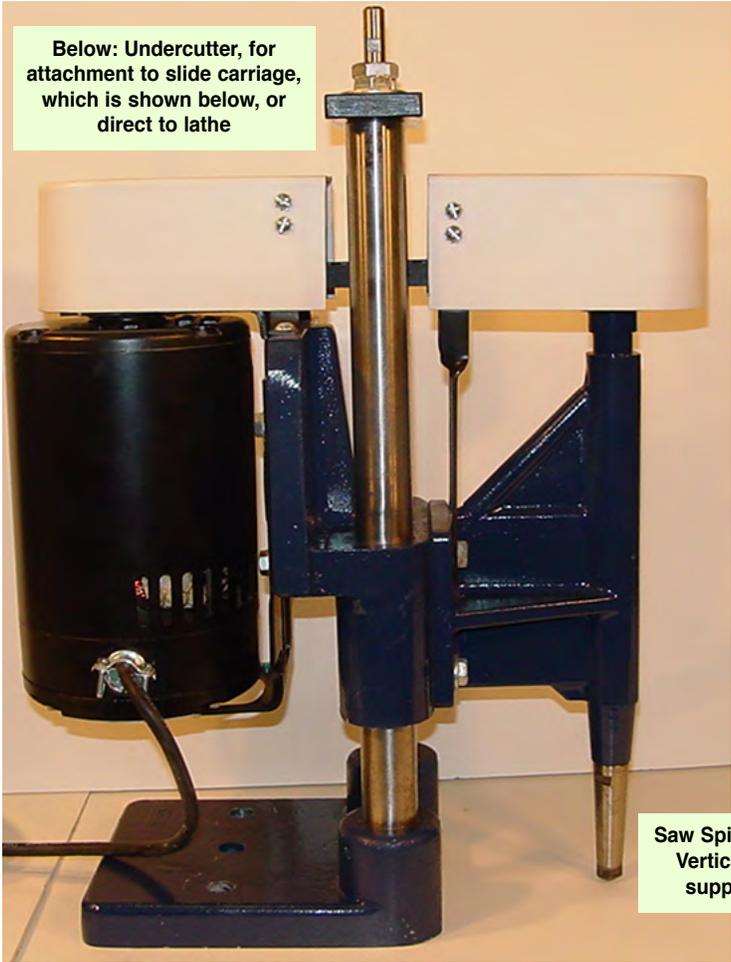
- Speeds up production
- Faster and easier to operate than any lathe traverse controls

<b>Description Slide Carriages</b>	<b>Slide Carriage Stroke Length</b>	<b>Slide O.A.L.</b>	<b>Catalog Number</b>
Slide Carriage, 11" Max. Slide Travel	11"	23"	<a href="#">LTHU110</a>
Slide Carriage, 15-1/2" Max. Slide Travel	15-1/2"	28"	<a href="#">LTHU110L15</a>
Slide Carriage, 21" Max. Slide Travel	21"	33"	<a href="#">LTHU110L21</a>



Model 110 Net Weight 27 lbs.,  
Shipping Weight 28 lbs.,  
Model 110L15 Net Weight 32 lbs.,  
Shipping Weight 33 lbs.,  
Model 110L21 Net Weight 37 lbs.,  
Shipping Weight 39 lbs.

# Martindale Super Lathe-Type Undercutter



Below: Undercutter, for attachment to slide carriage, which is shown below, or direct to lathe

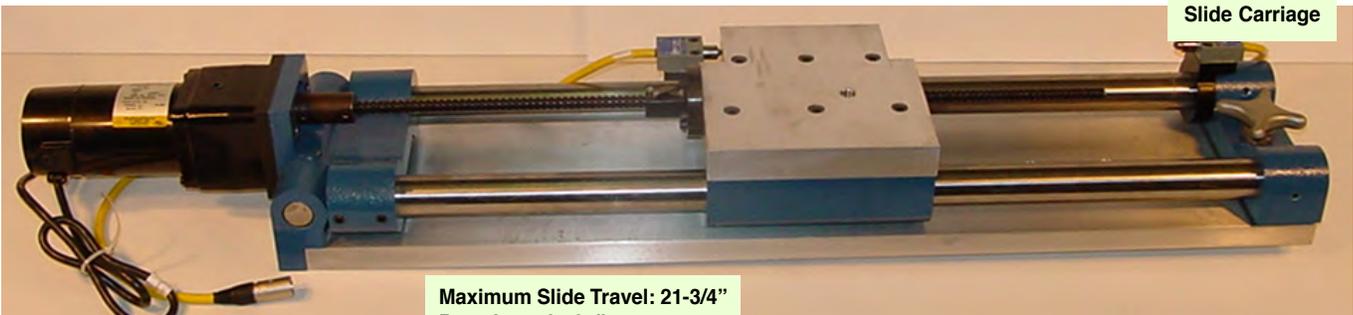
This undercutter is for handling large armatures in a lathe. It can be mounted directly on the lathe or on the Slide Carriage which bolts to the lathe cross-slide. The motor is 3/4 h.p. With gear-belt drive it has enough power and rigidity to use 7/8" O.D. x 5/16" I.D. Tungsten-Carbide Saws at 4600 r.p.m. By interchanging pulleys it will also use 7/8" O.D. x 5/16" I.D. High-Speed Steel Saws at 2600 r.p.m.

An alternate spindle assembly is available with a 3/8" arbor to use 1-1/8 O.D. x 3/8" I.D. Saws in either Tungsten Carbide or High Speed Steel. It is longer and can be used with two saws to cut two slots at each pass with commutator bars up to 1/2" wide (User furnishes spacers to fit commutators being undercut). Both spindle assemblies include the heavy and rigid spindle housing which bolts to the motor mount.

The heavy-duty Slide Carriage runs on a variable speed, electric motor-driven screw drive complete with foot switch. Speeds are adjustable in both directions. The stroke is adjustable at both ends up to 21-3/4". It slides on "oilite" bushings on 1-1/2" hardened steel rods. A skewed bar adjustment is provided at the left end of the slide.

Saw Spindle length 12-3/4"  
Vertical adjustment on support posts 4-5/8"

Electric Motor-Driven Screw Drive Slide Carriage



Maximum Slide Travel: 21-3/4"  
Base Length: 37"  
Overall Length: 47-1/2"

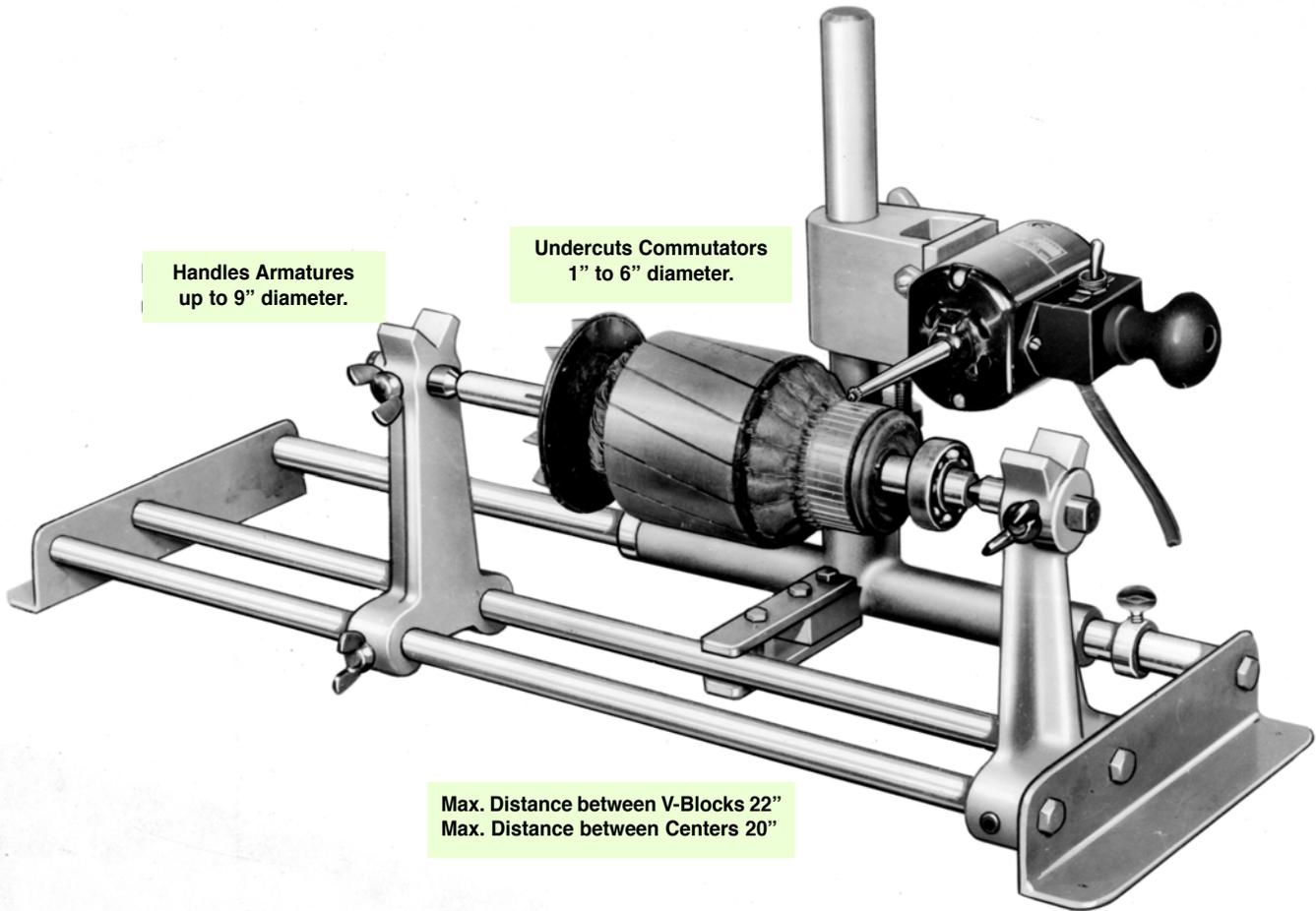
Super Lathe Type Undercutter: . . . . .	complete with	for attaching
	Slide Carriage:	directly to lathe
		(less slide carriage):
	<b>Catalog Number</b>	<b>Catalog Number</b>
115 V., 50/60 Hz., with 5/16" Spindle . . .	LTHU200A5	LTHU201A5
115 V., 50/60 Hz., with 3/8" Spindle . . .	LTHU200A3	LTHU201A3
230 V., 50/60 Hz., with 5/16" Spindle . . .	LTHU200B5	LTHU201B5
230 V., 50/60 Hz., with 3/8" Spindle . . .	LTHU200B3	LTHU201B3
Extra 5/16" Spindle Assembly . . . . .	LTHU445	
Extra 3/8" Spindle Assembly . . . . .	LTHU443	
Carriage, Slide Only, (A) = 115V., (B) = 230V. . . . .	LTHU210(A) or (B)	
Net Weight complete unit 189 lbs., without Slide Carriage 62 lbs.,		
Shipping Weight complete unit 303 lbs., without Slide Carriage 83 lbs.		

Saws and V-Cutters			
High-Speed Steel	O.D.	I.D.	Catalog Number
75-HS Saws	7/8"	5/16"	HSMS75
75-VHS Cutters	7/8"	5/16"	HSMSV75
96-HS Saws	1-1/8"	3/8"	HSM96
96-VHS Cutters	1-1/8"	3/8"	HSM96V
Tungsten-Carbide	O.D.	I.D.	Catalog Number
75-TC Saws	7/8"	5/16"	TUNS75
75-VTC Cutters	7/8"	5/16"	TUNSV75
96-TC Saws	1-1/8"	3/8"	TUNS96
96-VTC Cutters	1-1/8"	3/8"	TUNSV96

For further specifications see pages 16 and 17.

# Utility Undercutter

The Utility Undercutter, as its name implies, is a low-cost machine designed for the repair shop that handles a wide variety of armatures — from the smallest up to 9" diameter. Bearings, fans, etc., need not be removed from the armature. Its frame and spindle are built sufficiently rigid to permit use of Tungsten-Carbide as well as High-Speed Steel saws. Saws used (listed below) all have 1/8" hole. The smallest, No. 10-HS or 10-TC, (1/4" O.D.) cuts .025" deep. The sturdy 1/12 h.p. motor is "universal" (A.C.-D.C.) with full-load speed of 5,000 r.p.m. The motor mount is spring-loaded to lift the saw from the slot at the end of the cut; a fine screw adjustment allows accurate setting for depth of cut. Centers are adjustable and can be removed if desired. Saw travel is controlled in both directions by adjustable stops.



Handles Armatures up to 9" diameter.

Undercuts Commutators 1" to 6" diameter.

Max. Distance between V-Blocks 22"  
Max. Distance between Centers 20"

Utility Undercutter:	<b>Catalog Number</b>
115 V., 50/60 Hz. ....	UTLUA
230 V., 50/60 Hz. ....	UTLUB
Net Weight 21 lbs., Shipping Weight 23 lbs.	

Saws			
High-Speed Steel	O.D.	I.D.	Catalog Number
10-HS Saws	1/4"	1/8"	HSMS10
9-HS Saws	9/32"	1/8"	HSMS9
9-1/2-HS Saws	5/16"	1/8"	HSMS9.5
32-HS Saws	3/8"	1/8"	HSMS32
Tungsten-Carbide	O.D.	I.D.	Catalog Number
10-TC Saws	1/4"	1/8"	TUNS10
9-1/2-TC Saws	5/16"	1/8"	TUNS9.5
32-TC Saws	3/8"	1/8"	TUNS32

For further specifications see pages 16 and 17.



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Uses either High-Speed Steel or Tungsten-Carbide Saws and V-Cutters. To change operation from High-Speed Steel to Carbide, or vice-versa, it is necessary only to reverse pulleys (to change spindle speed).

Handles a wider variety of armature sizes and shaft lengths than any similar machine being manufactured.

This outstanding undercutter is designed to handle the large volume production undercutting of the motor manufacturer, as well as the wide variety of undercutting requirements encountered in the service shop.

Model HV-3 is precision built, rugged, fast, and accurate. Depth of cut is governed by a fine screw adjustment. When the saw is being returned to the riser for the next cut, it is lifted clear of the slot for indexing.

Two ball bearing spindles are available, with 1/8" or 3/16" arbors. The machine is equipped with one spindle only; the additional spindle is available at extra cost. For undercutting horizontal commutators only, the 1/8" spindle is recommended; with it the 1/8" hole saws listed below are used. When both horizontal and vertical commutators are to be undercut, the 3/16" spindle is used; with the 3/16" hole saws or V-cutters.

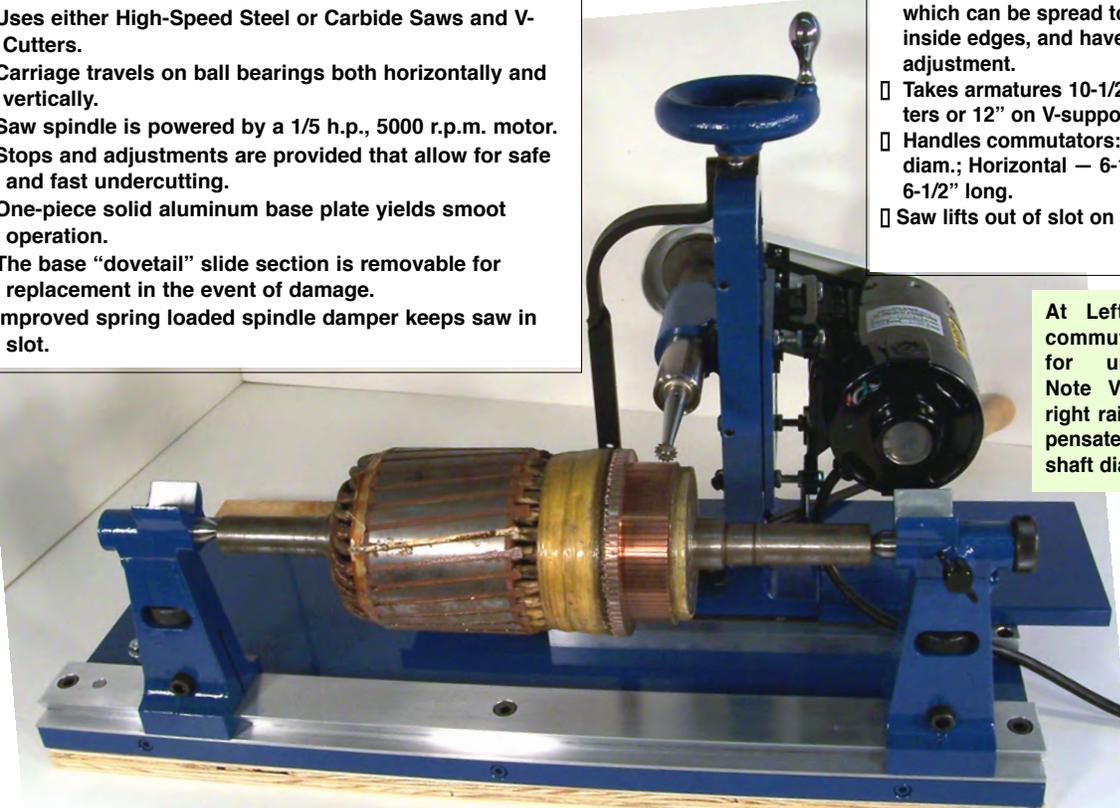
### Features:

- ☐☐ Model HV-3 undercuts horizontal and vertical commutators.
- ☐☐ Uses either High-Speed Steel or Carbide Saws and V-Cutters.
- ☐☐ Carriage travels on ball bearings both horizontally and vertically.
- ☐☐ Saw spindle is powered by a 1/5 h.p., 5000 r.p.m. motor.
- ☐☐ Stops and adjustments are provided that allow for safe and fast undercutting.
- ☐☐ One-piece solid aluminum base plate yields smooth operation.
- ☐☐ The base "dovetail" slide section is removable for replacement in the event of damage.
- ☐☐ Improved spring loaded spindle damper keeps saw in slot.

### Specifications:

- ☐ 20" between centers.
- ☐ Longer armatures on V-supports, which can be spread to 23" between inside edges, and have 1" vertical adjustment.
- ☐ Takes armatures 10-1/2" diam. on centers or 12" on V-supports.
- ☐ Handles commutators: Vertical — 5-1/4" diam.; Horizontal — 6-1/2" diam. x 6-1/2" long.
- ☐ Saw lifts out of slot on return stroke.

At Left: Horizontal commutator ready for undercutting. Note V-support at right raised to compensate for smaller shaft diameter.

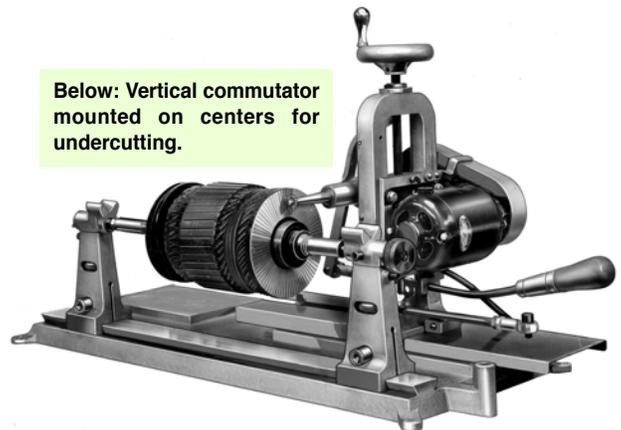


Model HV-3 Undercutter:	Catalog Number
115 V., 50/60 Hz. with 1/8" spindle	<a href="#">HV3UA1</a>
115 V., 50/60 Hz. with 3/16" spindle	<a href="#">HV3UA3</a>
230 V., 50/60 Hz. with 1/8" spindle	<a href="#">HV3UB1</a>
230 V., 50/60 Hz. with 3/16" spindle	<a href="#">HV3UB3</a>
Extra 1/8" Spindle Assembly	<a href="#">HV3U30918</a>
Extra 3/16" Spindle Assembly	<a href="#">HV3U309316</a>
Net Weight 50 lbs., Shipping Weight 90 lbs.	

Saws and V-Cutters			
High-Speed Steel	O.D.	I.D.	Catalog Number
9-1/2-HS Saws	5/16"	1/8"	<a href="#">HSMS9.5</a>
32-HS Saws	3/8"	1/8"	<a href="#">HSMS32</a>
16-HS Saws	1/2"	3/16"	<a href="#">HSMS16</a>
17-VHS Cutters	1/2"	3/16"	<a href="#">HSMSV17</a>
13-HS Saws	11/16"	3/16"	<a href="#">HSMS13</a>
13-VHS Cutters	11/16"	3/16"	<a href="#">HSMSV13</a>
Tungsten-Carbide	O.D.	I.D.	Catalog Number
9-1/2-TC Saws	5/16"	1/8"	<a href="#">TUNS9.5</a>
32-TC Saws	3/8"	1/8"	<a href="#">TUNS32</a>
16-TC Saws	1/2"	3/16"	<a href="#">TUNS16</a>
17-VTC Cutters	1/2"	3/16"	<a href="#">TUNSV17</a>

For further specifications see pages 16 and 17.

Below: Vertical commutator mounted on centers for undercutting.



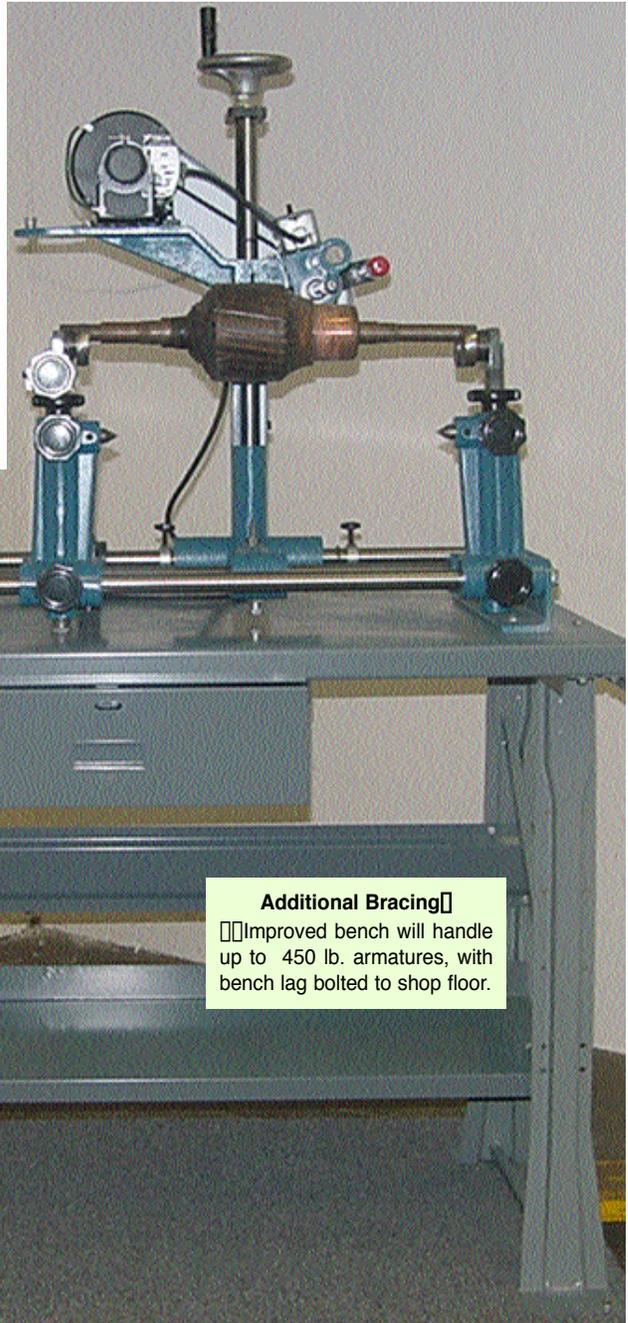
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# Heavy-Duty Bench-Type Undercutter Model H-9

Model H-9 uses either High-Speed Steel or Carbide Saws and V-cutters. This undercutter handles armatures from the small sizes up to 17" diameter and 450 lbs. This includes a range of sizes too large for Model HV-3 and not large enough to necessitate an undercutter as large as the HA-2.

**Features:**

- Spindle speed easily changed for H.S. Steel or Carbide Saws.
- Cutting Head Carriage travels freely on ball-bushings on hardened steel rods; entire Carriage tips to the side to facilitate lowering armatures onto the V-supports.
- Adjustment provided for aligning to skewed commutator bars.
- Rear Armature Support adjusted horizontally by a lead screw.
- Two spindles available (with 3/16" arbor for 1/2" diameter saws, or with 5/16" arbor for saws 7/8" diameter or larger). Machine comes equipped with one spindle; other at extra cost.
- Saw lifts out of slot on return stroke.
- "Stops" limit saw travel.



**Specifications:**

- Maximum between centers: 32", V-supports 35".
- Takes armatures 12" diameter on centers or 17" on V-supports.
- Handles commutators up to same diameters as armatures.
- Dimensions with bench: 4' L., 2' W., 5' H.
- V-supports vertically adjustable.
- Motor: 1/2 h.p., 3450 r.p.m.

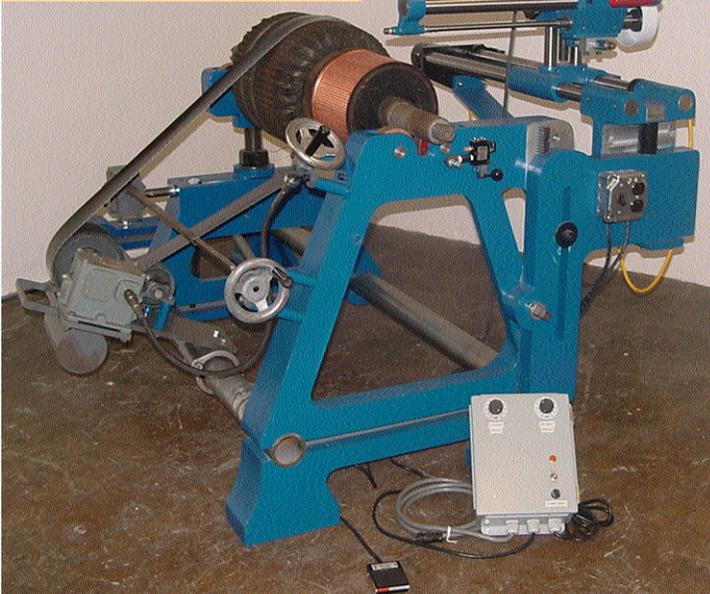
**Additional Bracing**  
 □□ Improved bench will handle up to 450 lb. armatures, with bench lag bolted to shop floor.

Model H-9 Undercutter, with bench and light:	Catalog Number
115 V., 50/60 Hz. with 3/16" spindle . . .	<a href="#">H-9UA3</a>
115 V., 50/60 Hz. with 5/16" spindle . . .	<a href="#">H-9UA5</a>
230 V., 50/60 Hz. with 3/16" spindle . . .	<a href="#">H-9UB3</a>
230 V., 50/60 Hz. with 5/16" spindle . . .	<a href="#">H-9UB5</a>
Extra 3/16" Spindle Assembly . . . . .	<a href="#">H-9U42316</a>
Extra 5/16" Spindle Assembly . . . . .	<a href="#">H-9U42516</a>
Dust Collector with 2 hoods, 115 V., 1 Ph., 60 Hz. . . . .	<a href="#">DSCLCMB A</a>
Dust Collector with 2 hoods, 220 V., 3 Ph., 50 Hz. . . . .	<a href="#">DSCLCMB B</a>
Net Weight 270 lbs., Shipping Weight 420 lbs.	

Saws and V-Cutters			
High-Speed Steel	O.D.	I.D.	Catalog Number
16-HS Saws	1/2"	3/16"	<a href="#">HSMS16</a>
17-VHS Cutters	1/2"	3/16"	<a href="#">HSMSV17</a>
75-HS Saws	7/8"	5/16"	<a href="#">HSMS75</a>
75-VHS Cutters	7/8"	5/16"	<a href="#">HSMSV75</a>
85-HS Saws	1"	5/16"	<a href="#">HSMS85</a>
85-VHS Cutters	1"	5/16"	<a href="#">HSMSV85</a>
Tungsten-Carbide	O.D.	I.D.	Catalog Number
16-TC Saws	1/2"	3/16"	<a href="#">TUNSV16</a>
17-VTC Cutters	1/2"	3/16"	<a href="#">TUNSV17</a>
75-TC Saws	7/8"	5/16"	<a href="#">TUNSV75</a>
75-VTC Cutters	7/8"	5/16"	<a href="#">TUNSV75</a>
85-TC Saws	1"	5/16"	<a href="#">TUNSV85</a>
85-VTC Cutters	1"	5/16"	<a href="#">TUNSV85</a>

For further specifications see pages 16 and 17.

**Has "Power" Down-Feed and Improved Power Traverse Controls. Makes Undercutting Faster and Easier than Ever!**



**Power-Operated: Makes Undercutting Faster and Easier.**  
**Uses Tungsten-Carbide or High Speed Steel Saws.**  
**Heavy, Rigid Construction for Industrial Use.**

### Specifications:

**Handles Armatures:**  
 Up to 44" diameter (this will depend upon relative diameters of armature and commutators. Send us your requirement).  
 From 150 to 10,000 lbs.

**Handles Commutators:**  
 10" to 44" diameter.  
 Up to 21" length.

**Base Length:**  
 Up to 58" between roller supports. Additional length available at slightly higher cost.

**Motor:**  
 3/4 h.p.; 3450 r.p.m.  
 Extra pulley and belt are supplied to give spindle speeds of 3450 r.p.m. for High-Speed Steel Saws or V-Cutters, or 6900 r.p.m. for Tungsten-Carbide Saws or V-Cutters.

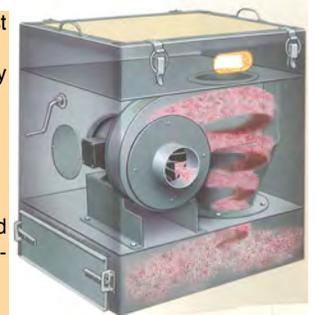
**Air Supply:**  
 About 90 lbs., controlled by pressure regulator with oiler and filter.

**Saws and V-Cutters:**  
 1/2", 7/8", or 1" O.D. Saws or V-Cutters. (See table below.)

### Features:

- Power Traverse — With Improved Electric Motor Variable Speed-Drive Control**  
 An improved traverse system powered by an electric motor driven ball screw-drive, actuated by a foot pedal connected to a variable speed drive control. This system provides enhanced smooth vibration free undercutting with minimal maintenance requirements.
- Power Down Feed — Hand-Valve Actuated**  
 Holds the saw in the slot while cutting, lifts it from the slot while returning and indexing.
- Magnifier Lamp —**  
 Illuminates and magnifies work area for accurate and easy saw alignment.
- Simple Indexing —**  
 A hand wheel, connected by a flexible shaft to 100 to 1 speed reducer with a flat belt around the armature, combine to give quick positive indexing with no override or inertia problems. Belt segments of various lengths are furnished to fit any armature. Belt drive may be positioned anywhere along base.
- Depth of Cut —**  
 Fine adjustment is made with hand wheel on top of carriage. Rack and gear on frame are for major adjustments.
- Supports —**  
 Armatures shafts rest and rotate on 4 large phenolic rollers; assures no marking of shafts.
- Adjustable Rear Support —**  
 Vertically (on thrust bearing) for unequal shaft-sizes or tapered commutators. Sideways (on "Teflon" ways) from front of machine - for skewed bars. Length - rear support slides and locks into place to accommodate various armature lengths.
- Carriage —**  
 Slides on "Oilite" bushings over hardened steel rods. Adjustable stops at each end of stroke.
- Saw Spindle —**  
 1-1/2" hardened over-arm supports outer end of spindle. Two spindles available; one for 1/2" diameter saws (3/16" arbor hole) and the other for 7/8" and 1" diameter saws (5/16" arbor hole). Specify which one desired when ordering. An optional 2-position saw spindle block is available (at extra cost) which allows cutting up close to the riser in one position, and up close to a shoulder at the front of the commutator when in the other position.

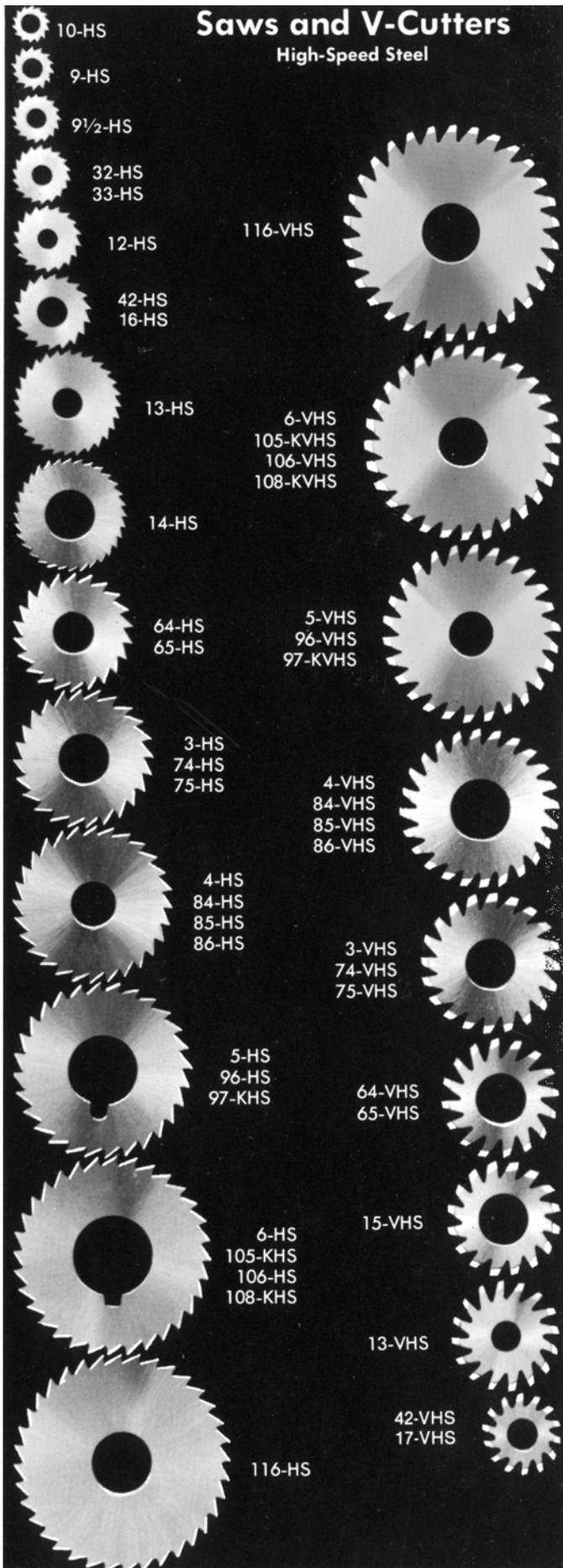
**Dust Collector** removes mica dust quickly; comes with two hoods for use in a wide variety of dusty jobs.  
 Has paddle-wheel type fan driven by 1/3 h.p., 3450 r.p.m. motor. Plugs into outlet box on undercutter.  
 The Dust Collector is self-contained and easily portable to other locations where dust collection is desirable.



<b>Model HA-2 Undercutter complete:</b>	<b>Catalog Number</b>
115 V., 50/60 Hz., with 3/16" spindle . . . . .	HA2UA3
115 V., 50/60 Hz., with 5/16" spindle . . . . .	HA2UA5
230 V., 50/60 Hz., with 3/16" spindle . . . . .	HA2UB3
230 V., 50/60 Hz., with 5/16" spindle . . . . .	HA2UB5
Extra 3/16" Saw Spindle Assembly . . . . .	HA2U43316
Extra 5/16" Saw Spindle Assembly . . . . .	HA2U43516
Net Weight 750 lbs., Shipping Weight 1,020 lbs.	
Dust Collector with 2 hoods, 115 V., 1 Ph., 60 Hz. . . . .	DSCLCA
Dust Collector with 2 hoods, 220 V., 3 Ph., 50 Hz. . . . .	DSCLCB
Net Weight 58 lbs., Shipping Weight 65 lbs.	

Saws and V-Cutters			
High-Speed Steel	O.D.	I.D.	Catalog Number
16-HS Saws	1/2"	3/16"	HSMS16
17-VHS Cutters	1/2"	3/16"	HSMSV17
75-HS Saws	7/8"	5/16"	HSMS75
75-VHS Cutters	7/8"	5/16"	HSMSV75
85-HS Saws	1"	5/16"	HSMS85
85-VHS Cutters	1"	5/16"	HSMSV85
Tungsten-Carbide	O.D.	I.D.	Catalog Number
16-TC Saws	1/2"	3/16"	TUNSV16
17-VTC Cutters	1/2"	3/16"	TUNSV17
75-TC Saws	7/8"	5/16"	TUNSV75
75-VTC Cutters	7/8"	5/16"	TUNSV75
85-TC Saws	1"	5/16"	TUNSV85
85-VTC Cutters	1"	5/16"	TUNSV85

For further specifications see pages 16 and 17.



## Saws and V-Cutters

High-Speed Steel

## Martindale Undercutting Saws

### GENERAL

Martindale Undercutting Saws and V-Cutters are available in High-Speed Steel or Tungsten-Carbide. Both types are carefully designed as to tooth form, hollow grind, hardness, etc., and are manufactured to close tolerances in our own plant.

While used primarily for undercutting mica and slotting risers of commutators, Martindale Undercutting Saws and V-cutters are also used for cutting steel, aluminum, plastics, and other materials not requiring set teeth. Undercutting differs from ordinary machining in that, instead of shearing, it is a combination of crushing, grinding, and conveying. Mica is very abrasive and varies in hardness, making necessary the very best design and production controls in the manufacture of undercutting saws.

### HIGH-SPEED STEEL SAWS and V-CUTTERS

These can be used on either portable or stationary equipment with spindle speeds of 1,500 to 5,000 r.p.m.

(See Martindale Mica Undercutters for 17 Undercutters.)

### SAWS ("U"-Slot)

Actual size illustrations at left; specifications below. **Saws stocked in these thicknesses:**

.015" .023" .028" .035" .043" .053" .060" (Other thicknesses available at extra cost.)  
 .018" .025" .030" .038" .045" .055" .063"  
 .020" .026" .032" .040" .050" .058" .065"

**Be sure to specify thicknesses.**

Type Number	O.D.	Hole	No. Teeth	Catalog Number
10-HS	1/4"	1/8"	14	HSMS10
9-HS	9/32"	1/8"	14	HSMS9
9-1/2-HS	5/16"	1/8"	16	HSMS9.5
32-HS	3/8"	1/8"	18	HSMS32
33-HS	3/8"	3/16"	18	HSMS33
12-HS	7/16"	1/8"	18	HSMS12
42-HS	1/2"	1/8"	18	HSMS42
16-HS	1/2"	3/16"	18	HSMS16
13-HS	11/16"	3/16"	28	HSMS13
14-HS	23/32"	5/16"	32	HSMS14
64-HS	3/4"	1/4"	22	HSMS64
65-HS	3/4"	5/16"	22	HSMS65
74-HS	7/8"	1/4"	24	HSMS74
3-HS	7/8"	9/32"	24	HSMS3
75-HS	7/8"	5/16"	24	HSMS75
84-HS	1"	1/4"	28	HSMS84
4-HS	1"	9/32"	28	HSMS4
85-HS	1"	5/16"	28	HSMS85
86-HS	1"	3/8"	28	HSMS86
5-HS	1-1/8"	9/32"	28	HSMS5
96-HS	1-1/8"	3/8"	28	HSMS96
97-KHS	1-1/8"	7/16"	28	HSMS97K
6-HS	1-1/4"	9/32"	32	HSMS6
105-KHS	1-1/4"	5/16"	32	HSMS105K
106-HS	1-1/4"	3/8"	32	HSMS106
108-KHS	1-1/4"	1/2"	32	HSMS108K
116-HS	1-3/8"	3/8"	36	HSMS116

**Metric Sizes**  
 25 mm. O.D. x 7mm. I.D.  
 Saws in stock, along with other metric sizes upon request.

### V-CUTTERS ("V"-Slot)

Actual size illustrations at left; specifications below. **These cutters are all .045" thick and stocked with 40°, 50°, and 60° angles between cutting edges.** 40° V-cutters are for thin mica, 50° for medium mica, 60° for thick mica.

**Be sure to specify angle 40°, 50°, or 60°.**

Type Number	O.D.	Hole	No. Teeth	Catalog Number
42-VHS	1/2"	1/8"	12	HSMSV42
17-VHS	1/2"	3/16"	12	HSMSV17
13-VHS	11/16"	3/16"	14	HSMSV13
15-VHS	23/32"	5/16"	14	HSMSV15
64-VHS	3/4"	1/4"	14	HSMSV64
65-VHS	3/4"	5/16"	14	HSMSV65
74-VHS	7/8"	1/4"	18	HSMSV74
3-VHS	7/8"	9/32"	18	HSMSV3
75-VHS	7/8"	5/16"	18	HSMSV75
84-VHS	1"	1/4"	22	HSMSV84
4-VHS	1"	9/32"	22	HSMSV4
85-VHS	1"	5/16"	22	HSMSV85
86-VHS	1"	3/8"	22	HSMSV86
5-VHS	1-1/8"	9/32"	24	HSMSV5
96-VHS	1-1/8"	3/8"	24	HSMSV96
97-KVHS	1-1/8"	7/16"	24	HSMSV97K
6-VHS	1-1/4"	9/32"	24	HSMSV6
105-KVHS	1-1/4"	5/16"	24	HSMSV105K
106-VHS	1-1/4"	3/8"	24	HSMSV106
108-KVHS	1-1/4"	1/2"	24	HSMSV108K
116-VHS	1-3/8"	3/8"	26	HSMSV116

**Metric Sizes**  
 25 mm. O.D. x 7mm. I.D.  
 V-Cutters in stock, along with other metric sizes upon request.

See "General" discussion of Undercutting Saws on page 16.

**TUNGSTEN-CARBIDE SAWS and V-CUTTERS**

These are extremely hard and brittle and are usually used on rigid stationary equipment. The teeth of both saws and V-cutters have a slight land to give strength to the cutting edge. Saws are hollow-ground for clearance, V-cutters have ample radial relief. When Carbide Saws are used on other equipment than our undercutters, steel supporting washers are recommended to reduce breakage. Spindle speeds may vary from 3,000 to 12,000 r.p.m., depending on Saw O.D.

See Undercutters for 9 Martindale Undercutters for use with these saws: Close-Cut, Kut-Kwik, Utility, Bench-Type Model HV-3, Lathe-Type and Super Lathe-Type, Heavy-Duty Bench-Type Model H-9, Industrial Model HA-2, and Model UL Lathe Mounted Automatic.

**SAWS ("U"-Slot)**

Actual size illustrations; specifications below. Thickness ranges as follows:

1/4" - 9/16" O.D. from .010" to .045" thick  
 5/8" - 1-3/8" O.D. from .010" to .065" thick

Be sure to specify thicknesses.

Type Number	O.D.	Hole	No. Teeth	Catalog Number
10-TC	1/4"	1/8"	12	TUNS10
9-1/2-TC	5/16"	1/8"	14	TUNS9.5
32-TC	3/8"	1/8"	14	TUNS32
33-TC	3/8"	3/16"	14	TUNS33
12-TC	7/16"	1/8"	14	TUNS12
42-TC	1/2"	1/8"	14	TUNS42
16-TC	1/2"	3/16"	14	TUNS16
18-TC	9/16"	1/4"	16	TUNS18
54-TC	5/8"	1/4"	16	TUNS54
64-TC	3/4"	1/4"	18	TUNS64
65-TC	3/4"	5/16"	18	TUNS65
75-TC	7/8"	5/16"	20	TUNS75
4-TC	1"	9/32"	20	TUNS4
84-TC	1"	1/4"	20	TUNS84
85-TC	1"	5/16"	20	TUNS85
86-TC	1"	3/8"	20	TUNS86
95-TC	1-1/8"	5/16"	22	TUNS95
96-TC	1-1/8"	3/8"	22	TUNS96
105-TC	1-1/4"	5/16"	24	TUNS105
106-TC	1-1/4"	3/8"	24	TUNS106
108-TC	1-1/4"	1/2"	24	TUNS108
116-TC	1-3/8"	3/8"	24	TUNS116

**COMPOUND-LAND SAWS**

The compound-land feature, sketched at right, is available on tungsten-carbide "U"-slot saws 9/16" O.D. and up (#18-TC thru #116-TC) at a 30% premium in price. Because of this feature, each tooth cuts only 50% of full slot width, resulting in better chip clearance, cooler operation and production increases of up to 60% over the square-toothed Saw. To order, add "CL" to Catalog Number. Minimum thickness .015".



**V-CUTTERS ("V"-Slot)**

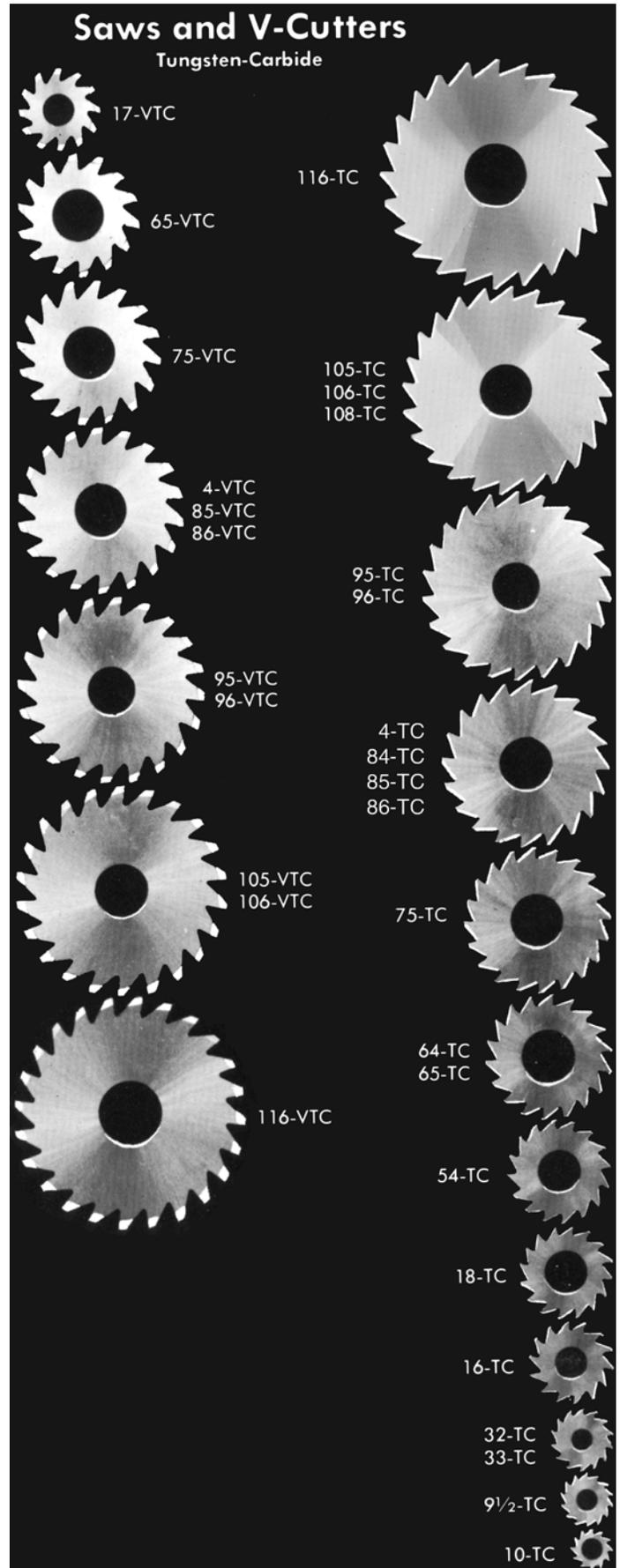
Actual size illustrations; specifications below. Thickness ranges as follows:

1/2" O.D. from .030" to .045" thick  
 3/4" - 1-3/8" O.D. from .030" to .065" thick

Angles between cutting edges can be 40°, 50°, and 60°. 40° V-cutters are for thin mica, 50° for medium mica, 60° for thick mica.

Be sure to specify thicknesses and angle, 40°, 50° or 60°.

Type Number	O.D.	Hole	No. Teeth	Catalog Number
42-VTC	1/2"	1/8"	12	TUNSV42
17-VTC	1/2"	3/16"	12	TUNSV17
65-VTC	3/4"	5/16"	14	TUNSV65
75-VTC	7/8"	5/16"	16	TUNSV75
4-VTC	1"	9/32"	18	TUNSV4
85-VTC	1"	5/16"	18	TUNSV85
86-VTC	1"	3/8"	18	TUNSV86
95-VTC	1-1/8"	5/16"	20	TUNSV95
96-VTC	1-1/8"	3/8"	20	TUNSV96
105-VTC	1-1/4"	5/16"	22	TUNSV105
106-VTC	1-1/4"	3/8"	22	TUNSV106
116-VTC	1-3/8"	3/8"	22	TUNSV116



**SPECIALS** — Your inquiries are invited for sizes not listed on the H.S.S. or Tungsten-Carbide Saw Pages.